



Ref.	Dimensions (mm)
Flange	F04
D x depth	M5x8
F	42
B	14
O	16.5
A	392.7
G	13
I	10
L	90.4
M	37.7
N	52.7
P	32.7
Q	37.7
R	14.5
S	20
T	70.4
U	129.4
V	180
Y	137.6
W	1/8" GAS
Z	263.3
Ch 1	13
Ch 2	28
Ancillaries Attachment	AA1

**Spring return Actuators Normally Closed (N.C.) - Output Torque related to rotation angle , in Nm
(0° valve closed 90° valve open)**

Spring Torque				Air pressure supply in bar																																
SIZE	0°	50°	90°	2,4		2,8			3			3,5			4,2			5			5,6			6			7			8						
				0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°	0°	50°	90°						
2,8	17.5	13.0	26.5	11.4	5.4	6.4	15.0	7.5	10.0	16.8	8.6	11.8	21.3	11.3	16.3	27.5	15.0	22.5																		
3,5	22.0	16.5	33.0							14.3	6.7	8.0	18.8	9.4	12.5	25.1	13.2	18.8	32.2	17.5	25.9	37.6	20.7	31.3												
4,2	26.0	19.5	40.0										16.3	7.5	8.8	22.5	11.3	15.0	29.6	15.6	22.1	35.0	18.8	27.5	38.6	21.0	31.1	47.5	26.4	40.0	56.4	31.7	48.9			
5,6	35.0	26.0	53.0																24.6	11.8	14.6	30.0	15.0	20.0	33.6	17.1	23.6	42.5	22.5	32.5	51.4	27.9	41.4			

Technical Data

Max Pressure	** Min Pressure	Rotation	Stroke Adjustment	Screw Stroke Adjustment	*Moving time (sec.)		Operating temperature (°C)
					Opening	Closing	
8.4 bar	1 bar	92° -1° +91°	Not available	-	0.23	0.27	Standard -20°C +80°C High temperature -20°C +150°C Low temperature -50°C +60°C

Weight Kg	Chamber Ø (mm)	Air volume L/cycle	Theoretical n° of turns to close/open starting from neutral position	Rim pull force (N) to obtain the nominal torque	Maximum flange torque values
3.15	50	0.17	11	19.3	F04 = 63 Nm

****Attention:**
for "High Temperature"
and "Low Temperature" version,
the Min Pressure is 3 bar.

*The moving time could vary on different operating and installation factors .

Operating Medium

The operating medium shall have a dew point equal to - 20 °C or, to be at least, 10 °C below the ambient temperature (ISO 8573-1, Class 3).
The maximum particle size shall not exceed 40 µm (ISO 8573-1, Class 5).